



RECOMMENDED MINIMUM ISO FLUID CLEANLINESS LEVEL: 19/16/13

RECOMMENDED FLUID TYPE: HIGH QUALITY PETROLEUM BASE HYDRAULIC FLUID,  
WITH A GOOD ANTI-WEAR ADDITIVE PACKAGE (ISO 46 OR ISO 68)

EXAMPLE FLUIDS:

- Parker DuraClean™
- MOBIL DTE 25 OR DTE 26
- TEXACO RANDO HD46 OR HD68
- SHELL TELLUS 46 OR 68

REV	DATE	CHANGE	BY
REVISION HISTORY			

TOLERANCES UNLESS OTHERWISE SPECIFIED:

X/X	±1/32
.X	±.030
.XX	±.015
.XXX	±.005
∠	±1°
∠	125
∠	±.030
∠	±.010
∠	±.010
∠	±.002
∠	±.005

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**HYSPECO** PHONE: (800) 234-1041

**HYPAK TPD SGL STA. HPU (MODEL F)**  
ASSY#: B25F0002

DATE 2/16/2024	SCALE 1/12	REVISION
DRAWN BY GWM	SHEET 1 OF 1	<b>B</b>
CHECKED BY	DRAWING No. B25F0002-L	
APPROVED BY		